

# Car Assembly

Time	WA	WB	WC	WD	WA	WB	WC	WD
1	C1				C1			
2		C1			C2	C1		
3			C1		C3	C2	C1	
4				C1	C4	C3	C2	C1
5	C2				C5	C4	C3	C2
6		C2			C6	C5	C4	C3
7			C2		C7	C6	C5	C4
8				C2	C8	C7	C6	C5
9	C3				C9	C8	C7	C6
10		C3			C10	C9	C8	C7
11			C3		C11	C10	C9	C8
12				C3	C12	C11	C10	C9